

SPECIAL INSTRUCTIONS:

Challenger 600, 601 & 604 Position Light Lens Mask PM-47R & PM-47L

Challenger 600, 601 & 604 Winglet Transition Mask PM-48R & PM-48L

LENS MASK:

The Polyurethane material must be firmly attached to a solid substrate. If it spans a crack or covers a hole where it is not glued down, it will be able to move, will work harden and become brittle. This will cause the mask to crack or peel away. To avoid this problem and also address the need for the position light lenses to be removable, you may elect to trim at the left and right limits of the lens assembly. You may have to trim at the zig-zag portion of the lens and glue the material to the lens if the step up to the metal part of the assembly would leave a void under the material.

WINGLET MASK:

Erosion tape can be used for the straight run above the wing to winglet transition. A butt joint can be made at the top of the winglet transition mask where it meets the erosion tape. Install the winglet mask first, then immediately install the tape, overlapping the winglet mask by a small amount. Make a trim cut through both layers. Pick up the end of the tape and remove the scrap from underneath. Lay the tape back down for the butt joint and remove the scrap from the top.